



Pattern Maker s Assistant, Embracing Lathe Work, Branch Work, Core Work, Sweep Work, and Practical Gear Construction; The Preparation and Use of Tools; Together with a Large Collection of Useful and Valuable Tables

By Joshua Rose

Rarebooksclub.com, United States, 2013. Paperback. Book Condition: New. 246 x 189 mm. Language: English . Brand New Book ***** Print on Demand *****.This historic book may have numerous typos and missing text. Purchasers can usually download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1877 edition. Excerpt: .whole height of the section into courses, the number of courses being regulated so as to have each of a convenient thickness. It is advisable, however, to have at least two courses in the flange, which will greatly increase its strength. After dividing one of the circles in the plan view into six parts, we draw lines from the points of division to the center, as shown; and then we make a template of one division, as shown at A, which must be made a little larger than the division, and this forms a template whereby to cut out the segments forming the courses which make up the flanges. A similar template, cut out somewhat larger than the space devoted to B, in Fig. 131, will serve to cut out the sections to be used in forming the body of the pattern. The flanges...



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